

ATON ELECTRIC IMMERSION HEATER CAN ENERGY METER **EHS-R CAN-EZ3A**



User manual Installation instructions

ta.co.at

Manual Version 1.00.2

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Safety requirements



All installation and wiring work on the controller must only be carried out in a zero volt state. The opening, connection and commissioning of the device may only be carried out by competent personnel. While doing so, they must observe all local safety requirements.

This device is state of the art and meets all necessary safety regulations. It may only be used in accordance with the technical data and the safety requirements and regulations listed below. When using the device, also observe the statutory and safety regulations apposite to the particular use. Any other use will automatically void all warranty rights.

- Connection work and other exposure of the PCB in the immersion heater casing should only be carried out in a dry interior room.
- It must be possible to isolate the immersion heater from the mains, in accordance with local regulations, using an omnipolar isolating facility (plug/socket or 2-pole isolator).
- The immersion heater should only be connected to a mains socket using the supplied connecting cable. The connecting cable should be fitted before insertion. The mains socket must have at least 16 A fuse protection.
- No extension cables, mains distributors or cable drums should be used.
- Before starting installation or wiring work on equipment, the immersion heater must be completely isolated from the mains and protected against a restart.
- Never pull on the mains cable, or pull the mains plug out of its socket by the cable.
- Safe operation is no longer possible if the immersion heater, the energy meter or connected equipment shows signs of visual damage, no longer functions or has been stored for lengthy periods in unfavourable conditions. If this is the case, disable the devices or equipment and secure against unintentional use.
- At the immersion heater, high temperatures occasionally occur during operation, which should be taken into consideration during installation/maintenance work. Also never touch the immersion heater with wet/damp hands. Insulated footwear is recommended for installation work.

Maintenance

If treated and used correctly, the device itself will not require any maintenance. However, the use of a suitable **sacrificial anode** in the cylinder is recommended, and if the immersion heater is used more often than usual, it is necessary to check whether the material thickness is reduced (at least 2-3 times per year).

No components relevant to long term accuracy are subject to loading if the device is used correctly. Consequently long term drift is extremely low. The device therefore does not require any maintenance and cannot be adjusted.

The structural characteristics of the device must not be changed during repairs. Spare parts must correspond to the original parts and must be used in accordance with the build version.

Disposal



• Devices no longer in use or beyond a state of repair must be disposed of in an environmentally responsible manner by an authorised collection point. They mus never be treated as ordinary household waste.

• We can undertake the environmentally responsible disposal of devices sold by the Technischen Alternative company upon request.

• Packaging material must be disposed of in an environmentally responsible manner.



• Incorrect disposal may result in considerable damage to the environment, as many of the materials used require professional handling.

Introduction

The ATON set comprises a CAN-EZ3A energy meter and a variable EHS-R immersion heater.

These two devices communicate wirelessly with one another. The energy meter and immersion heater are connected at the factory. This means that no wireless connection settings are required. However, information can be found in chapter **Wireless system**.

The purpose of the **CAN-EZ3A** is to capture energy and calculate surplus output, e.g. in conjunction with PV systems. Relevant values are transmitted wirelessly to the **EHS-R**, which in turn converts possible surpluses into heat, instead of exporting them to the mains, which can be a less favourable option.

The **CAN-EZ3A** is programmed at the factory and this programming is described in more detail in chapter **Work settings**. This programming can, of course, be changed or replaced with your own programming. The energy meter can be fully programmed via the display and control buttons/rotary dial, but we recommend using the PC software **TAPPS2** for this. Programming generated on the PC can be loaded on to the energy meter using the supplied micro SD card.

The EHS-R immersion heater does not require any programming/parameterisation.

Step-by-step instructions

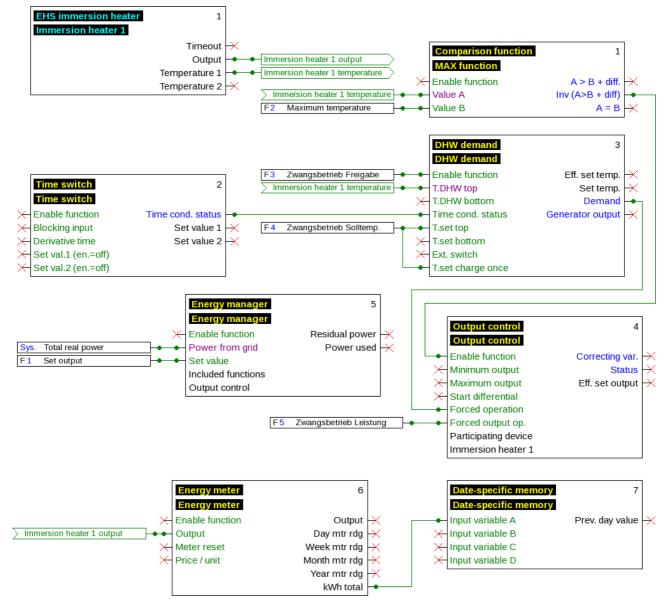
| 1 | Are the work settings on the CAN-EZ3A suitable for the on-site requirements? (See chapter "Work settings") If not, adjust the existing programming or generate your own and load it on to the energy meter. (Instructions for the programming software and available function modules under <u>www.ta.co.at</u>) |
|----|--|
| 2 | The wireless range (as described in chapter " Wireless system (x2 wireless) ") should be compared with the on-site conditions. |
| 3 | Shut down the control cabinet. |
| 4 | Installation of the CAN-EZ3A in the control cabinet. |
| 5 | Connect a current transformer to the CAN-EZ3A. |
| 6 | Connect voltage terminals to the CAN-EZ3A. |
| 7 | Snap the current transformer on to phase conductors, taking into consideration the energy direction. (Current transformer ferrite cores must be clean.) |
| 8 | Connect voltage terminals to the phase conductors, taking into consideration the energy direction. |
| 9 | Installation of the EHS-R in the cylinder. (Observe information in chapter " Installation and connection – EHS-R immersion heater ", particularly information regarding the electroplating in the cylinder) |
| 10 | As soon as both devices are supplied with power, the wireless connection is established automatically. |

Factory settings

The CAN-EZ3A is programmed at the factory and this programming is described in more detail in the following pages. This programming can, of course, be changed or replaced with your own programming. The energy meter can be fully programmed via the display and control buttons/rotary dial, but we recommend using the PC software **TAPPS2** for this.

The EHS-R does not require any programming/parameterisation.

Overview of TAPPS2 programming



Functions

A more detailed description of all function modules can be found in the corresponding operating instructions for freely programmable controllers (<u>www.ta.co.at</u>).

The primary functionality comprises the **Output control** of the EHS-R immersion heater and an **Energy manager**, in connection with a **Comparison function**.

- The **Energy manager** receives the measured output via the system value **Total real power** and the set output is specified with the fixed value **F1 Set output**.
 - In the **Energy manager**, **Output control** is stored as an included function. This means that the output to be consumed is specified for **Output control**.
- The purpose of the comparison function is to limit the maximum temperature of the immersion heater. The threshold for this is set via the fixed value F2 Maximum temperature (set to 60 °C at the factory).
 - If the maximum temperature at the immersion heater is reached, the comparison function issues an enable for the **Output control** to **OFF.** This blocks operation of the immersion heater.

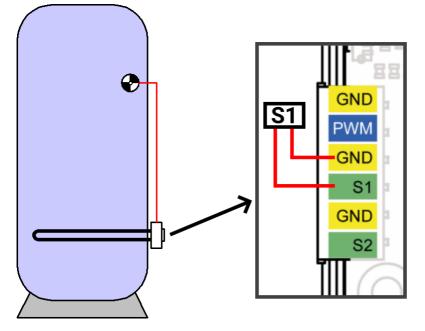
An **energy meter** also runs, together with a **date-specific memory**. This adds up the consumption of the immersion heater in kWh.

An optional functionality for DHW heating is also integrated. This is <u>deactivated</u> at the factory via the fixed value **F3 Forced operation**, enable.

- In the function **Time switch**, a time program is stored (default Mo-Su, 17:00 22:00 h). Within the time window, DHW is heated irrespective of the solar yield.
 - The DHW temperature is measured with **Temperature 1*** at the immersion heater. This temperature is increased at sensor input **S1** of the EHS-R.
 - The maximum temperature limit via the comparison function also affects DHW heating.
- The fixed value **F4 Forced operation, set temp.** specifies the set temperature for normal DHW heating and for the functionality *Charge once*.
- The DHW demand switches the Output control with its Forced operation.

Suggested installation

*To ensure that **Temperature 1** gives a practical value, the immersion heater's cylinder sensor **S1** must be installed <u>at the top</u> of the cylinder.



Datalogging

The following values are logged at the factory:

| - | Analogue values | Digital values General |
|---|-----------------|---|
| | ANALOGUE 1 | CORA device: Immersion heater 1 - Temperature 1 |
| | ANALOGUE 2 | CORA device: Immersion heater 1 - Current output |
| | ANALOGUE 3 | System value: Electrical power - Total real power |
| | ANALOGUE 4 | Function: Energy meter - Kilowatt hours total |

- EHS-R **Temperature 1** (sensor input S1 of the immersion heater)
- EHS-R Current output in kW
- CAN-EZ3A Electrical power (total real power)
- Function **Energy meter** (kWh total)

Datalogging on SD card is deactivated at the factory.

Installation and connection – CAN-EZ3A energy meter

The CAN-EZ3A is installed in a meter box in accordance with local regulations. It can be snapped on to a top-hat rail (DIN support rail TS35 to EN 50022).

The 2-pole connectors of the current transformers are connected to the CAN-EZ3A and folded over the cores. When doing this, pay attention to the correct assignment (I1 - I3) in accordance with the voltage connections and a positive phase sequence.

Caution The surfaces of the current transformer ferrite cores must be completely clean. Even tiny dust particles or greasy films can severely affect the measuring result. These surfaces must therefore be cleaned with a clean, lint-free cloth or clean fingers before closing.

For voltage measuring, the required wires are connected to the voltage terminals in the CAN-EZ3A. The connection of sensors, and CAN and DL buses is carried out using the supplied connectors

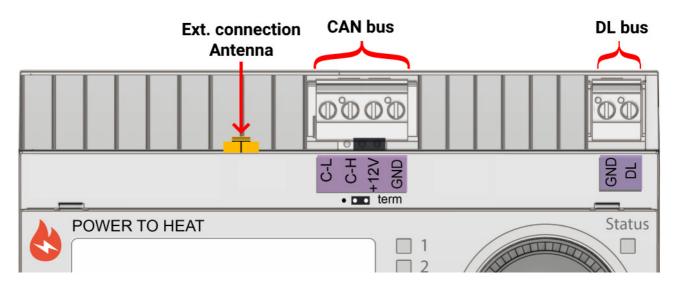
Power supply

The CAN-EZ3A is supplied with power via the voltage measuring connection **U1** (first phase).

Time stamp

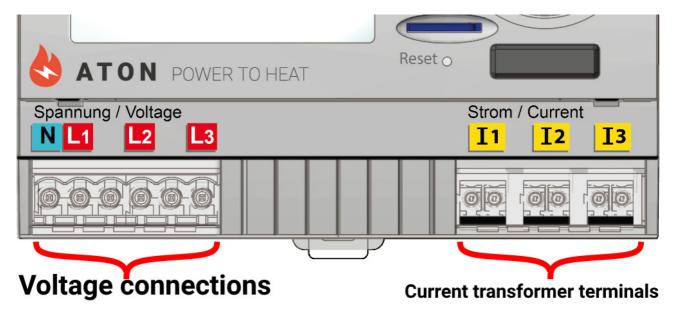
The CAN-EZ3A has a real time clock and, as node 1 in the CAN bus network, can therefore transmit the time and date to other devices.

DL bus and CAN bus connections



| CAN bus | CAN-Low, CAN-High, +12 V, earth |
|---|--|
| (C-L, C-H | The principles of bus cabling are described extensively in the manuals for the free- |
| +12 V, GND) | ly programmable controllers and must be observed. |
| DL busDL bus interface for DL sensors (e.g. FTS-DL (with intermediate board))Parameterisation:DL bus menu (any analogue input)Connection between DL and GND ⊥ | |
| Ext. connec- | No screws should be used to secure the antenna cable – press and pull to con- |
| tion Antenna | nect and terminate. |

Electrical measuring



3-phase measuring

All 3 phase conductors (L1 - L3) are connected to voltage terminals L1-L3 and the neutral conductor to the N terminal. The 3 external hinged current transformers are connected to terminals I1 - I3 in the correct sequence and folded over the wires to be measured.

For **single** measurements, it is possible to set the **"Phase simulation"** parameter in the **General settings** to **"Yes**". In this case, the values (voltage / cos phi / output) for L2 and L3 are simulated internally using L1.

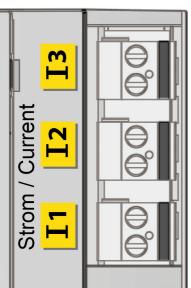
This results in **less precise** measuring.

1-phase measuring

Only the phase conductor (to voltage terminal L1) and the neutral conductor N are connected. An external hinged current transformer is connected to terminal **I1** and folded over the wire to be measured.

The "Phase simulation" parameter is irrelevant for this.

External hinged current transformers

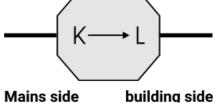


Ensure that the current transformers are assigned correctly (**I1** to **L1**, **I2** to **L2** and **I3** to **L3**) and that the energy direction is observed.

Before snapping the current transformer on to the phase conductors, they must already be connected to the CAN-EZ3A.

Each external current transformer is labelled with " $K \Rightarrow L$ ", whereby the **energy direction must be from K to L** for positive metering.

Energy direction



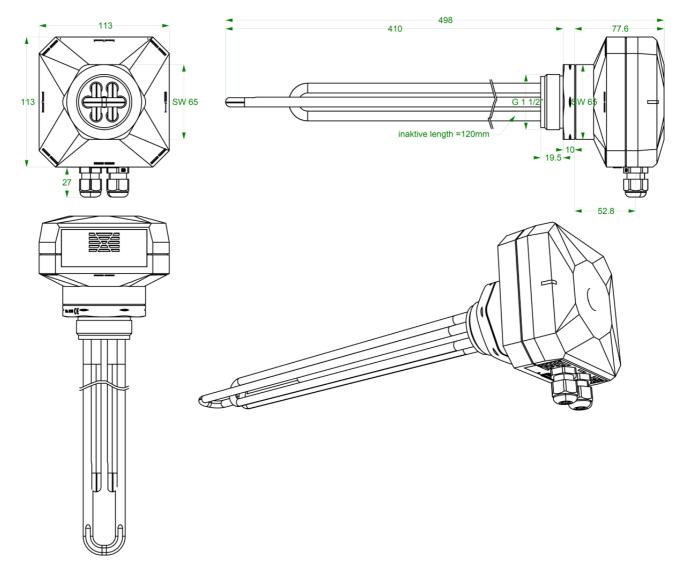
Each current transformer must be closed carefully by clicking the snap fastener securely into place. If the energy direction is changed, the energy meter counts in the negative.

Installation and connection – EHS-R immersion heater



With regard to the material, the immersion heater is suitable for installation in DHW cylinders, but due to the predominant electroplating in the cylinder, less noble metals than those of the immersion heater are damaged. The use of a suitable sacrificial anode in the cylinder and regular checking of the anode (at least 2-3 times per year) is recommended. Otherwise, other inlet points in the cylinder or the coating of the cylinder itself may be damaged.

Dimensioned drawing



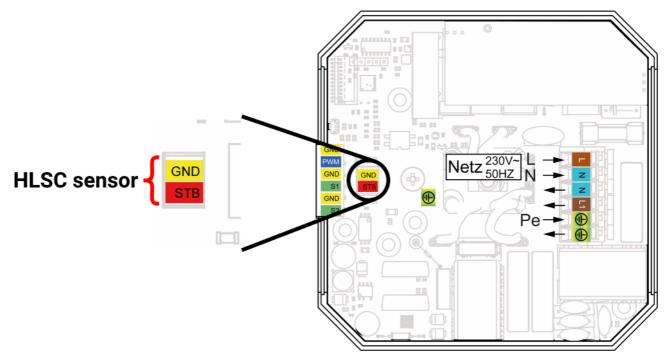
inactive length = distance from threaded head, which is not heated (120 mm)

High limit safety cut-out (HLSC)

The EHS-R has a sensor for the high limit safety cut-out. This is a PT1000 sensor in a sensor well between the heating elements. It is connected at the factory at the connection shown below.

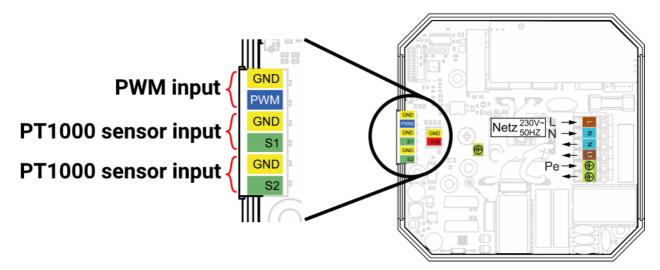
When a temperature of 95 °C is reached at the STB sensor, the immersion heater is deactivated. It can only be reactivated when the temperature falls below a value of 90 °C (= 5 K hysteresis).

The electronics temperature is also monitored. Their maximum temperature is 75 °C (5 K hysteresis).

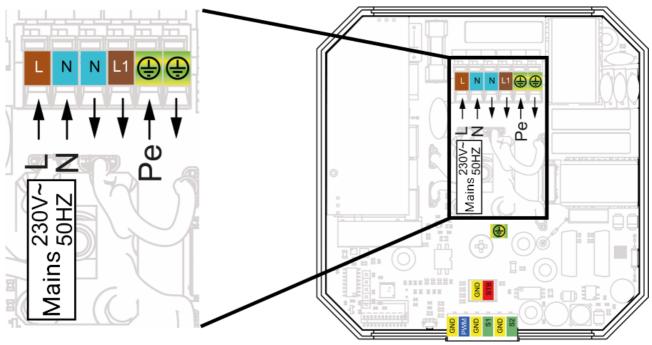


Sensor installation, PWM input

The EHS-R has 2 sensor inputs, which are only suitable for connection of **PT1000 sensors**. The measurements of these sensors are transferred via the CORA wireless connection. This establishes the connection for **PWM control**. More detailed information can be found in the chapter of the same name.



Mains connection



| L | Phase |
|----|-------------------|
| Ν | Neutral conductor |
| Pe | Earth conductor |

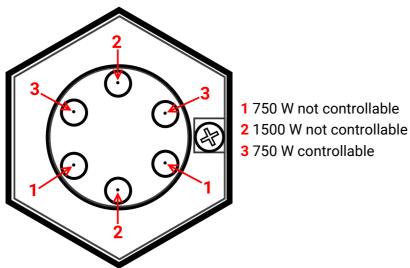
Heating elements

The 3 heating elements are connected at the factory and fully wired. For any installation/maintenance work, ensure correct wiring/connection.

The EHS-R has 3 heating elements:

- 750 W controllable
- 750 W not controllable
- 1500 W not controllable

The connections of the heating elements (as they are routed from the threaded head and through the PCB) must not be interchanged. Using the screw on the edge as a guide, the connections can be identified according to the graphic below.



Wireless system (CORA)

Principles

The wireless system comprises multiple CORA devices (e.g. CAN-EZ3A and EHS-R), which communicate with one another, exchange data or transfer firmware. This functionality cannot fully replace the CAN bus.

For the wireless system, the CAN-EZ3A has an external antenna.

The wireless range is around 1000 m outdoors, and typically 30 m in buildings (through approx. 2 walls/ceilings, depending on thickness and material). Up to 3 additional wireless devices can be used as a bridge to enable data to be exchanged under deviating conditions.

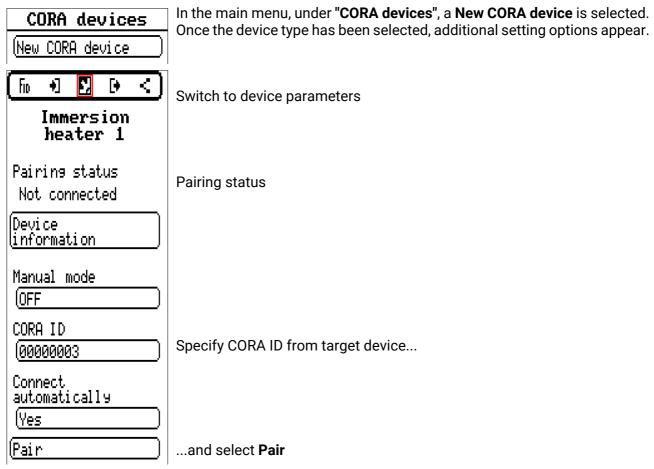
A CAN-EZ3A can be paired with maximum **12** CORA devices.

RCV-DL, GBS-F and RAS-F devices **cannot** be used.

Wireless system settings can be found in the main menu item CORA devices.

Pairing CORA devices

In the **ATON** set, the included **CAN-EZ3A** energy meter and the **EHS-R** immersion heater are already paired at the factory.



The target device must have **Allow pairing** enabled. Information about this can be found in the operating instructions for the relevant device.

To pair an additional device, navigate back to the **Devices** menu and create another **New device**.

If **Manual mode** is set to **ON**, the item **Output** appears under it. Here, you can adjust the set output for manual mode.

If **Connect automatically** is set to **Yes**, when the wireless signal is lost, the system automatically attempts to restore the connection.

Relaying wireless signals

CORA devices can relay signals from other devices. All required settings for this are carried out at the device, which transmits the signal to be relayed. Pairing with devices that simply relay signals is not required.

During parameterisation of the CORA device, simply enter the CORA ID of the relaying devices under the items **HOP1-3** (depending on how many relays should occur).

RCV-DL, GBS-F and RAS-F devices cannot be used.

Example: The **CORA 1** device should control the **CORA 3** wirelessly, but cannot reach it due to the local conditions. However, **CORA 1** can reach **CORA 2**, and **CORA 2** can reach **CORA 3**.



During parameterisation on **CORA 1** (= pairing with **CORA 3**), the CORA ID of **CORA 3** is entered under **CORA ID**, and the CORA ID of **CORA 2** is entered under **HOP1**.

No settings are required on **CORA 2**. This device relays the signals independently.

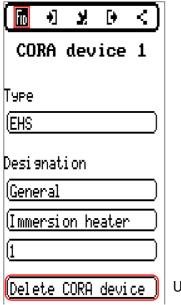
No settings are required on CORA 3 either.

The only change to the pairing process is that CORA IDs are entered under HOP1-3.

To enable additional devices to relay the signal, they should be specified in the corresponding order under **HOP2** and then under **HOP3**. A data packet is sent by the transmitter to HOP1, HOP2, HOP3 and then to the target device (= "CORA ID"), where defined.

The entry **00000000** means that no relaying will occur.

Deleting a pairing



Under the tab FiD is the item Delete CORA device.

Control via PWM – without wireless connection

To operate the EHS-R without a wireless connection (e.g. in conjunction with controller **UVR16x2** or **CAN-EZ3** and output extension **AO4-DL**), the immersion heater has a PWM input. 10-90% PWM corresponds to 0-3000 W output, but operation only starts at min. 45 W (equates to around 12% PWM).

Important: If an active wireless connection is available (paired and signals being received), the PWM input is **inactive**. If the immersion heater is controlled via the PWM input, the wireless pairing of other devices with the EHS-R must be deleted.

For the PWM input connection graphic, see chapter "Sensor installation, PWM input".

Notes on accuracy

The accuracy of all measured energies and energy flows depends on many factors and is to be subject to closer consideration here.

- PT1000 class B temperature sensors have an accuracy of +/- 0.55 K (at 50 °C).
- Errors in temperature capture by the X2 device are typically +/- 0.4 K per channel.

For an assumed spread of 10 K, these two measuring errors result in a **maximum** measuring error between the flow and return of +/- 1.90 K = **+/- 19.0** % for class B and +/- 13.0 % for class A.

- At a lower spread, the percentage measuring error increases
- The accuracy of the FTS 4-50DL flow sensor is approx. +/- 1.5 %

In the worst case scenario, the maximum overall measuring error for heat metering therefore equals:

This means heat metering accuracy of **+/- 20.8** % in the **worst case scenario** (at 10 K spread, **without calibrating** the temperature sensors), although all measuring errors would then skew the results to the **same** extent.

Experience has shown that a worst case scenario **never** actually occurs and in an unfavorable scenario, half of this value can be expected. However, even 10.4 % is not justifiable.

After **calibrating** the temperature sensors (see above), the measuring error of the overall temperature measurement reduces to a maximum 0.3 K. Relative to the spread of 10 K as assumed above, this equals a measuring error of 3 %.

The maximum overall measuring error for the performance factor therefore equals:

1.03 x 1.015 = 1.045

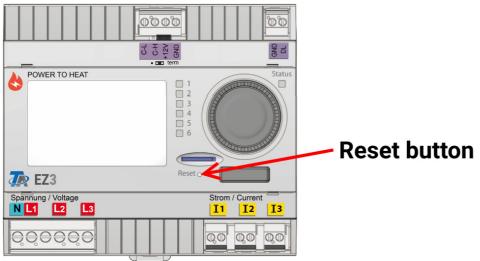
At a **10 K spread** and **with calibrated** temperature sensors, heat metering accuracy therefore improves for the **worst case scenario** to **+/- 4.5** %.

Energy meter Reset

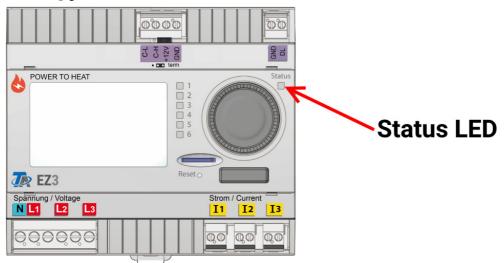
Pressing the reset button briefly (with a narrow-tip pen) restarts the energy meter (= reset).

Total reset: pressing **and holding down** the button triggers a continuous tone, then a single high beep, followed by a total reset.

A **total reset** deletes all function modules, the parameter settings for all inputs and outputs, bus inputs and outputs, fixed values, system values and the CAN bus settings.



Energy meter LED status indicators

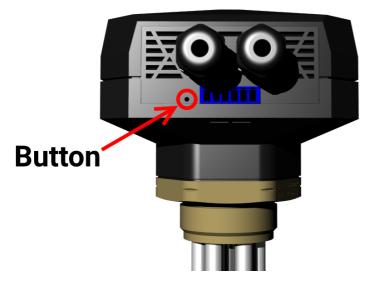


LED indicators at device start-up

| Control indicator | Explanation |
|-------------------------|---|
| Flashing green light | After start-up and hardware initialisation, the CAN-EZ3A waits about 30 sec- onds to receive all the information necessary for function (sensor values, network inputs) |
| Steady green light | Normal CAN-EZ3A operation |

Reset/pairing of the immersion heater

The button is pressed using a narrow-tip pen.



| Double click (two clicks within 2 seconds) | Allow pairing for 5 minutes (see chapter "Wireless system") |
|--|---|
| 10-second click | Total reset (hold until the LED shows a green light for 1 second) |
| Click once | Reset (software restart) |

LED status indicators on the immersion heater



Possible LED indicators on the immersion heater

| Control indicator | Explanation |
|-------------------------------------|--|
| Green, steady light | Set output 0 W is preset wirelessly |
| Green, slow flashing | Set output > 0 W is preset wirelessly |
| Green, quick flashing | Set output > 0 W is preset via PWM input |
| Orange/red alternate, slow flashing | Faulty circuit breaker |
| Orange, steady light | No wireless signal received for at least 2 minutes and no PWM sig- nal received |
| Orange, slow flashing | Immersion heater excess temperature (> 95 °C) |
| Orange, quick flashing | Casing/PCB excess temperature (>75 °C) |
| Red, steady light | Internal fault |
| Red, slow flashing | Wireless chip error |
| Red, quick flashing | EEPROM error |

Technical data Energiezähler

Important information about the measuring limits of the electrical energy meter:

- 1. If the effective power value is available as kW only, then cos phi must be observed.
- 2. The consumer load must lie within the specified power limits.
- 3. As the power consumption of heat pumps with frequency converters (inverters) is not sinusoidal, there is a risk of over control of the measuring movement resulting in a measurement error. The actual peak value of the current must never exceed 28A.

| Rated voltage consumer | 3 x 400/230V 50 Hz |
|---|---|
| Power range with single phase connected consumer | Max. 10 kVA per phase with standard current transformers (50 A) Max. 20 kVA per phase with special version of current transformers |
| Power range with 3-phase connected consumer | (100 A) |
| Resolution | 10 VA |
| Maximum cable diameter for current transformers: | 10 mm Ø for standard current transformers (50 A) 16 mm Ø for special version of current transformers (100 A) |
| Sensor inputs 7, 8 (via VT1 and VT2) *: | Inputs for flow rate from FTS flow sensors (pulses) |
| DL bus interface | For electronic sensors via DL-bus |
| DL bus load | 100% |
| Dimensions W x H x D | 107 x 95 x 64 mm |
| Max. ambient temperature | 0°C bis 45°C |
| IP rating | IP10 |
| Protection class | II - double insulated |

Connections <u>VT1 and DI1</u> (= input 7) and <u>VT2 and DI2</u> (= input 8) cannot be used at the same time (e.g. the use of <u>VT1 and DI2</u> is possible).Subject to technical modifications as well as typographical and printing errors. This manual is only valid for devices with the corresponding firmware version. Our products are subject to constant technical advancement and further development. We therefore reserve the right to make changes without prior notice

Technical data immersion heater

| Power consumption | max. 3000W (depending on set output) |
|---------------------|--------------------------------------|
| Nominal voltage | 230V, 50 Hz |
| Surface heat output | < 10 W/cm ² |
| Cold zone | 120mm (± 10mm) |
| Screw | G 1 ½" SW 65 |
| Fuse | 6,3A fast |
| Wire size | 3 x 1,5 mm ² |
| Dimensions | see " Dimension drawing " |
| PWM-input | max. 10V |
| Sensor inputs | PT1000 |

Subject to technical modifications as well as typographical and printing errors. This manual is only valid for devices with the corresponding firmware version. Our products are subject to constant technical advancement and further development. We therefore reserve the right to make changes without prior notice.

EU Declaration of conformity (Energy meter)

| Document- No. / Date: Company / Manufacturer: | TA19001, 19.07.2019 Technische Alternative RT GmbH | | |
|--|---|--|--|
| Address: | A-3872 Amaliendorf, Langestraße 124 | | |
| This declaration of conformi | ty is issued under the sole responsibility of the manufacturer. | | |
| Product name: | CAN-EZ3, CAN-EZ3A | | |
| Product brand: | Technische Alternative RT GmbH | | |
| Product description: | CAN energy meter | | |
| The object of the declaration | described above is in conformity with Directives: | | |
| 2014/35/EU | Low voltage standard | | |
| 2014/30/EU | Electromagnetic compatibility | | |
| 2011/65/EU | RoHS Restriction of the use of certain hazardous substances | | |
| Employed standards: | | | |
| EN 60730-1: 2011 | Automatic electrical controls for household and similar use – Part 1: General requirements | | |
| EN 61000-6-3: 2007 +A1: 2011 + AC2012 | Electromagnetic compatibility (EMC) - Part 6-3: Generic standards - Emission standard for residential, commercial and light-industrial environments | | |
| EN 61000-6-2: 2005 + AC2005 | Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments | | |
| EN 50581: 2012 | Technical documentation for the assessment of electrical and elec- tronic products with respect to the restriction of hazardous sub- stances | | |

Position of CE - label: On packaging, manual and type label

CE

Issuer:

Technische Alternative RT GmbH A-3872 Amaliendorf, Langestraße 124

This declaration is submitted by

Schweiter chilges

Dipl.-Ing. Andreas Schneider, General manager, 19.07.2019

This declaration certifies the agreement with the named standards, contains however no warranty of characteristics

The security advices of included product documents are to be considered.

EU Declaration of conformity (Heizstab)

| Document-Nr. / Date: Company/Manufacturer: Address: | TA19002, 19/07/2019 Technische Alternative RT GmbH A-3872 Amaliendorf, Langestraße 124 | | |
|--|---|--|--|
| This declaration of conformity is issued under the sole responsibility of the manufacturer | | | |
| Product name: | EHS, EHS-R | | |
| Product brand: | Technische Alternative RT GmbH | | |
| Product description: | Electronic immersion heater | | |
| The object of the declaration described above is in conformity with Directives: | | | |
| 2014/35/EU | Low voltage standard | | |
| 2014/30/EU | Electromagnetic compatibility | | |
| 2011/65/EU | RoHS Restriction of the use of certain hazardous substances | | |
| Employed standards: | | | |
| EN 60730-1: 2011 | Automatic electrical controls for household and similar use – Part 1: General requirements | | |
| EN 61000-6-3: 2007 +A1: 2011 + AC2012 | Electromagnetic compatibility (EMC) - Part 6-3: Generic standards - Emission standard for residential, commercial and light-industrial environments | | |
| EN 61000-6-2: 2005 + AC2005 | Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity for industrial environments | | |
| EN 50581: 2012 | Technical documentation for the assessment of electrical and elec- tronic products with respect to the restriction of hazardous sub- stances | | |

Position of CE - label: On packaging, manual and type label

CE

Issuer:

Technische Alternative RT GmbH A-3872 Amaliendorf, Langestraße 124

This declaration is submitted by

Schweith Andres

Dipl.-Ing. Andreas Schneider, General manager, 19/07/2019

This declaration certifies the agreement with the named standards, contains however no warranty of characteristics.

The security advices of included product documents are to be considered.

Warranty conditions

Note: The following guarantee conditions do not in any way limit the legal right to warranty, but rather expand your rights as a consumer.

- 1. The company Technische Alternative RT GmbH provides a one-year warranty from the date of purchase for all the devices and parts which it sells. Defects must be reported immediately upon detection and within the guarantee period. Technical support knows the correct solution for nearly all problems. In this respect, contacting us immediately will help to avoid unnecessary expense or effort in troubleshooting.
- 2. The warranty includes the free of charge repair (but not the cost of on site fault-finding, removal, refitting and shipping) of operational and material defects which impair operation the event that a repair is not, for reasons of cost, worthwhile according to the assessment of Technische Alternative, the goods will be replaced.
- 3. Not included is damage resulting from the effects of over-voltage or abnormal ambient conditions. Likewise, no warranty liability can be accepted if the device defect is due to: transport damage for which we are not responsible, incorrect installation and assembly, incorrect use, non-observance of operating and installation instructions or incorrect maintenance.
- 4. The warranty claim will expire, if repairs or actions are carried out by persons who are not authorised to do so or have not been so authorised by us or if our devices are operated with spare, supplementary or accessory parts which are not considered to be original parts.
- 5. The defective parts must be sent to our factory with an enclosed copy of the proof of purchase and a precise description of the defect. Processing is accelerated if an RMA number is applied for via our home page <u>www.ta.co.at</u>. A prior clarification of the defect with our technical support is necessary.
- 6. Services provided under warranty result neither in an extension of the warranty period nor in a resetting of the warranty period. The warranty period for fitted parts ends with the warranty period of the whole device.
- 7. Extended or other claims, especially those for compensation for damage other than to the device itself are, insofar as a liability is not legally required, excluded.

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|-------------------------------------|-------------------------|-------|
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